Work Order ID 62 Monday, September 27, 2010										Page 1
Item ID: D412-702-30 Revision ID:		A	Accept				s s	Setup Sta	1 10011101	
Item Name: Harness Asser Start Date: 9/27/2010 Required Date: 10/4/2010 Reference:	Start Qty: 4.00 Req'd Qty: 4.00			Cust Item II Customer:	D:				P	1818   18   18   18   18   18   18   18
Approvals: Process Pla	nn:	Date: <u>/ 0-9-37</u> Date:	Tooling: SPC (Y/N):		ite:		F	Run Sta Sto		
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
	rision Nbr								· · · · · · · · · · · · · · · · · · ·	
DSI 9511 A  100  Small Fab  Small Fab	Memo Assemble a	s per dwg ICA D412-702 p.	0.00					Sw f.	/o /s	-2
110 QC Quality Control	QC5- Inspect part comp		0.00			P	2		·	/10101

120 Packaging

Memo

0.00 0.00

Packaging

Identify with P/N & CHG# and pack for shipping as per PPP D412-702-305 CHG001 Location: 269 PPP Rev:

10/10/185/ (20)

<b>-</b> a. t A0	.copace E	•							
W/O:			WO	RK ORDER CHANGES	3				
DATE	STEP	PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	gory: l	NCR: Yes	No <b>DQ</b>	A:	Date: _	
	Reso	olution:	Disposition	n:	QA: N/C CI	osed:	<del></del>	Date: _	
NCR:			WORK ORDE	R NON-CONFORMAN	CE (NCR	3)			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section E Action Description Chief Eng	ription Sign &		cation ion C	Approval Chief Eng	Approval QC Inspector
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#### Work Order ID 62328

Monday, September 27, 2010 11:29:13 AM



Page 2

Item ID:

D412-702-305

Accept

Setup Start

Stop



**Revision ID:** 

**Item Name:** 

Harness Assembly

**Start Date:** 

9/27/2010 Start Qty: 4.00

**Required Date: 10/4/2010** Req'd Qty: 4.00 **Cust Item ID:** 

**Customer:** 

Reference:

Approvals:

Process Plan:

Operation

Description

Date: Date: \_\_\_\_\_

Tooling:

SPC (Y/N):

Set Up/

**Run Hours** 

Date: Date:

Start Run



Stop

Sequence ID/

Work Center ID

130

Memo

QC21- Final Inspection - Work Order Release

0.00

**Tool ID** 

Tool # Plan Code

Accept Qty

Reject Qty

Reject Insp. Number

Stamp

Quality Control

0.00

MF 10-10-18

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W/O:			WC	RK ORDER CHANG	ES				
DATE	STEP	PRO	PROCEDURE CHANGE					Approval Chief Eng / Prod Mgr	Approval QC Inspector
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			······						
Part No:		PAR #:	Fault Cate	gory:	_ NCR: Yes	No <b>DQ</b>	A:	Date: _	·
Resolution:		esolution:	Dispositio	_ QA: N/C C	osed:		Date: _		
NCR:			NORK ORDI	ER NON-CONFORMA	NCE (NCF	3)			
DATE	CTED	Description of NC	<u> </u>	Corrective Action Secti		Verifi	cation	Approval Chief Eng	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Sect	ion C		QC Inspector
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# **Picklist Print**

Monday, September 27, 2010 11:29:17 AM

Work Order ID: 62328

Parent Item:

D412-702-305

Parent Item Name: Harness Assembly



**Start Date:** 9/27/2010

Required Date: 10/4/2010

Start Qty: 4.00

Required Qty: 4.00

Comments:	IPP Rev:A new issu	ue DD 10.04.30	verified	i:EC									
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
03573-1 		Manufactured	No			100	Each	15.0000		45	0/10	/18	
				<b>Location</b>		Loc	<u>Qty</u>	Loc Code					
				ST244			15						
					45926		1		_		_		
					55680		4		_	2	_		
					57222		10		_		_		
04088-041		- Manufactured	No			100	Each	5.0000		×3,	10/10	0/18	2
				Location		Loc	<u>Otv</u>	Loc Code			3623		
				ST272A			5			٤	ی کی صاد	$\sim 3$	
					58232		Ī		_		-		
					61595		4		_		_		
1\$24693-\$273		Purchased	No			100	Each	814.0000	4	16	0/10	/18	
				Location	<u>[</u>	Loc	<u>Oty</u>	Loc Code			' /		
				ST288			814						
					100151		814			8	_		
N960JD10LL 		Purchased	No			100	Each	4,335.000	4	16	- > (0	10/1	1
, asiloi				Location	<u>!</u>	Loc	<u>Qty</u>	Loc Code		//		/	
				ST349			4335						
					19085		472		_		_		
•	ţ				19600		3863		_	8			

W/O:			WORK ORDER CHANGES										
DATE	STEP	PRO	PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
Dort No		DAD #.	Fault Oata		NOD-	N	- 50		Data				
		Fault Category:											
Resolution:							sed:		Date:				
NCR:			WORK ORDE	R NON-CONFORM	ANCE (	NCR)							
DATE	STEP	Description of NC			Section B Verific			cation Approval		Approval			
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti	on C	Chief Eng	QC Inspector			
			,										
-													

## **Picklist Print**

Monday, September 27, 2010 11:29:17 AM

Work Order ID: 62328

Parent Item:

D412-702-305

Parent Item Name: Harness Assembly

Start Date: 9/27/2010

Required Date: 10/4/2010

Page 2

Start Oty: 4.00

Required Qty: 4.00

MS21042L3

Purchased

No

100

Each 1,882.000

Loc Code

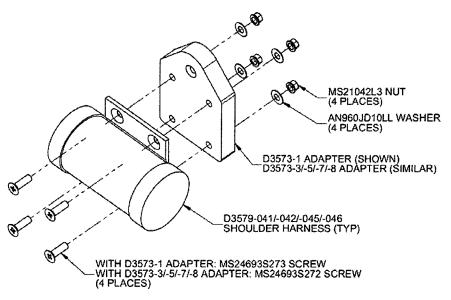
<b>Location</b>	Loc Qty
ST300	1882
114523	109
114784	1773

DuitAc	OSpace	Liu										
W/O:			WO	ORK ORDER CHANG	GES		-					
DATE	STEP	PRO	PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
			····									
Part No: PAR #: _		PAR #:	Fault Category:			Yes N	o <b>DQ</b> /	DQA: Date:				
Resolution:		Disposition:			VC Clos	sed:		Date: _				
NCR:		\	WORK ORD	ER NON-CONFORM	ANCE (	(NCR)						
DATE	STEP	Description of NC			ction B	Verification		Approval	Approval			
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti		Chief Eng	QC Inspector		
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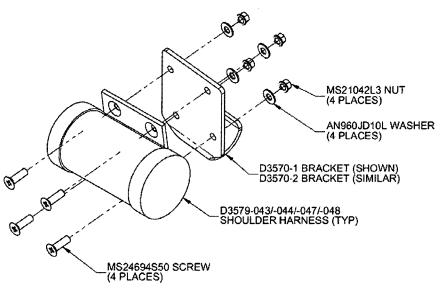
ICA Page 79 (80 blank) of 98

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WITHOUT NOTICE
WORK ORDER
NO. 4331

B\$10927



<u>DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND</u> <u>D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES</u> (BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



<u>DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES</u> (BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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W/O:			WORK ORDER CHANGES										
DATE	STEP	PRO	PROCEDURE CHANGE				Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
	:												
Part No: PAR		PAR #:	R #: Fault Category: N			No DQ	A:	Date:					
Resolution:			Disposition	_ QA: N/C C	Date: _								
NCR:			WORK ORDE	ER NON-CONFORMA	NCE (NCF	₹)							
DATE	STEP	Description of NC Section A	Corrective Action Initial Action Desc		Section B Sign &		cation ion C	Approval Chief Eng	Approval QC Inspector				
			Chief Eng	Chief Eng	Date								
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NOTE: Date & initial all entries

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